



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D4640-1
Job Sheet 183152



Part No: D4640-1

Job Qty: 1 ea

Part Name: RH Fwd Wall Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC IPP REV:B 12.10.17 AS PER REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		SC 8/15/19
100	Waterjet	1 pcs	9/21/18	9/21/18	0.00	0.04	Waterjet1		SC 8/15/19
110	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC2		SC 8/15/19
120	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC8		38 DAS
130	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3	5/4/3 SEP 21 2018	9-88 6
140	QC21-SA	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21		0-88

Part Op 100 - ***Confirm if parts are trimmed or untrimmed prior to cutting *** Cut as per dwg Prog Rev: D Dwg
 Descriptions: Rev: D Deburr as required
 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check USE TEMPLATE TO MARK HOLE LOCATIONS WITH A FINE POINT MARKER ON TEXTURED SIDE
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	5.3000 sf (5.3 ea)	90-Start up Operation	5/11/169

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.093-F6006-07	5	2,124	0

Part Specifications

Specifications could not be found.

Plex 9/13/18 9:08 AM Dart.Gagnon.Michelle



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Container No: S111766



Part: D4640-1

Job No: 183152

Serial No/Batch: S111766

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/20/18

